Synthesis and characterization of ultrafine spinel ferrite obtained by precursor combustion technique

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Abstract Nanoparticles of the spinel ferrite, $Co_{0.6}Ni_{0.4}$ Fe₂O₄ have been synthesized by the precursor combustion technique. This synthetic route makes use of a novel precursor viz. metal fumarato hydrazinate which decomposes autocatalytically after ignition to yield nanosized spinel ferrite. The X-ray powder diffraction of the "as prepared" oxide confirms the formation of monophasic nanocrystalline cobalt nickel ferrite. The thermal decomposition of the precursor has been studied by isothermal, thermogravimetric and differential thermal analysis. The precursor has also been characterized by FTIR, and chemical analysis and its chemical composition has been fixed as $Co_{0.6}$ $Ni_{0.4}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$. The Curie temperature of the "as prepared" oxide was determined by ac susceptibility measurements.

Keywords Nanoparticles · Spinel ferrite · Thermal analysis · Autocatalytic decomposition · Fumarato-hydrazinate precursor

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Introduction

Magnetic nanoparticles of spinel ferrites are of great importance not only for its application potential but also for fundamental research [1–4]. Understanding the structure and size dependent properties is the key to the tailoring of materials with desired properties. In general, most of the material properties are sensitive to the preparation conditions and heat treatment and getting the material in the desired form and shape is quite a challenge. Material chemists have addressed this issue by developing new synthetic strategies and improving the existing ones to suit their requirements. Besides the existing age old methods like coprecipitation, precursor, sol–gel, new ones have also evolved for synthesizing nanoparticles. Some of these include spray pyrolysis method, microemulsion synthesis, hydrothermal synthesis, reverse micelle technique, etc. [5–10].

In the present study, we have successfully synthesized nanoparticles of spinel ferrite by employing the precursor combustion technique first devised by our group [11–16]. This technique makes use of novel precursors which are hydrazine derivatives of metal carboxylates. These metal hydrazine carboxylates are in general pyrophoric in nature and they decompose at low temperatures leading to ultra-fine oxide having high surface area. Hydrazine being a fuel not only supports combustion but also lowers the decomposition temperature of the metal complexes [17, 18]. Thermal and spectral analyses are very useful methods for materials characterization. Therefore, many authors have used these techniques for various materials characterization [13, 19–38].

This report demonstrates the thermal decomposition pattern of the precursor, cobalt nickel ferrous fumaratohydrazinate which decomposes autocatalytically to give nanosized $Co_{0.6}Ni_{0.4}Fe_2O_4$.

Experimental

Preparation of cobalt nickel ferrous fumarato-hydrazinate

The cobalt nickel ferrous fumarato-hydrazinate precursor was synthesized by employing the method first devised by our group [39]. A requisite quantity of sodium fumarate in aqueous medium was stirred with hydrazine hydrate, N_2H_4 · H_2O (99–100 %) in an inert atmosphere for 2 h and then a freshly prepared solution containing ferrous chloride mixed with nickel chloride and cobalt chloride in stoichiometric amount was added dropwise with constant stirring. The precipitate thus obtained was filtered, washed with ethanol, dried with diethyl ether and stored in vacuum desiccators.

Characterization methods

The precursor was chemically analyzed by titration to determine its hydrazine content using KIO₃ as the titrant [40]. The percentage of cobalt, nickel, and iron was also estimated by standard methods given in the Vogel's textbook [40]. Infrared analysis of the precursor and its thermal products, i.e., $Co_{0.6}Ni_{0.4}Fe_2O_4$ was done on Shimadzu FTIR-IR Prestige-21 spectrophotometer.

The thermal decomposition pattern of the precursor was studied by simultaneous differential thermal analysis (DTA) and thermogravimetric (TG) analysis on a NETZSCH, STA 409 PC (Luxx) analyzer, from RT to 900 °C in dry air. The heating rate was maintained at 10 °C min⁻¹. The isothermal and total weight loss studies of the sample were also carried out at different predetermined temperatures.

Autocatalytic decomposition of the precursor

The dried precursor was spread on a Petri dish and ignited with a burning splinter. A small portion of it caught fire which spread immediately to the entire bulk. The precursor decomposes autocatalytically in this manner, in an ordinary atmosphere to yield ultrafine particles of the ferrite.

Results and discussion

Chemical formula determination of cobalt nickel ferrous fumarato-hydrazinate

The infrared spectra of the complex (Fig. 1) shows three absorption bands in the region 3,180-3,355 cm⁻¹ due to the N–H stretching frequencies. The N–N stretching frequencies at 972 cm⁻¹ clearly proves the bidentate bridging nature of the hydrazine ligand [41]. The asymmetric and

symmetric stretching frequencies of the carboxylate ions are seen at 1,587 and 1,379 cm⁻¹, respectively with the Δv ($v_{asy} - v_{sym}$) separation of 208 cm⁻¹, which indicate the monodentate linkage of both carboxylate groups in the dianion. The IR data confirms the formation of cobalt nickel ferrous fumarato-hydrazinate complex.

The chemical formula, $Co_{0.6}Ni_{0.4}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$ has been assigned to the complex, cobalt nickel ferrous fumarato-hydrazinate based on the observed percentage of hydrazine (27.22), Cobalt (4.98), Nickel (3.29), and Iron (15.71) which match closely with the calculated values of 27.25, 5.02, 3.33, and 15.85 % for hydrazine, cobalt, nickel, and iron, respectively (Table 1). Similarly, the observed mass loss of 66.67 % in total mass loss studies (~800 °C) matches with the calculated value 66.71 % based on the above mentioned formula.

Thermal analysis of the precursor

The TG–DTA curves of $Co_{0.6}Ni_{0.4}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$ is shown in Fig. 2. The TG curve, from room temperature to 900 °C shows three mass loss regions with two major ones (Table 2). The mass losses of 9.11 and 18.12 % from RT to 95 °C and from 95 to 180 °C were due to the loss of two N₂H₄ and four N₂H₄ molecules, respectively. The DTA curve shows a small exothermic hump at 92.8 °C followed by another sharp exothermic peak at 159.3 °C due to dehydrazination as explained above. The major mass loss of 30.12 % from 180 to 310 °C in the TG curve was due to decarboxylation of dehydrazinated fumarate precursor. DTA curve shows one sharp exothermic peak in this region with the peak temperature at 303.5 °C due to oxidative decarboxylation. A marginal mass loss of 3.21 % was





 $\textbf{Table 1} \ \ Chemical \ analysis \ and \ total \ mass \ loss \ data \ of \ cobalt \ nickel \ ferrous \ fumarato-hydrazinate \ precursor, \ Co_{0.6}Ni_{0.4}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$

Complex	Cobalt/%		Nickel/%		Iron/%		Hydrazine/%		Total mass loss/%	
	Obs.	Cal.	Obs.	Cal.	Obs.	Cal.	Obs.	Cal.	Obs.	Cal.
$Co_{0.6}Ni_{0.4}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$	4.98	5.02	3.29	3.33	15.71	15.75	27.22	27.25	66.67	66.71

Fig. 2 TG–DTA curves of $Co_{0.6}Ni_{0.4}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$



Table 2 TG-DTA data of cobalt nickel ferrous fumarato-hydrazinate precursor, Co_{0.6}Ni_{0.4}Fe₂(C₄H₂O₄)₃.6N₂H₄

Complex	TG		DTA	Remarks	
	Temp range/°C	Mass loss/%	Peak temp./°C		
$Co_{0.6}Ni_{0.4}Fe_2 (C_4H_2O_4)_3 \cdot 6N_2H_4$	RT-95	9.11	92.8 (exo hump)	Loss of two N2H4 molecule	
	95-180	18.12	159.3 (exo)	Loss of four N ₂ H ₄ molecule	
	180–310	30.12	303.5 (exo)	Decarboxylation of dehydrazinated precursor	
	310-900	3.06	_	-	



Fig. 3 XRD pattern of $Co_{0.6}Ni_{0.4}(C_4H_2O_4)_3 \cdot 6N_2H_4$



Fig. 4 Infrared spectra of 'as prepared' Co_{0.6}Ni_{0.4}Fe₂O₄



Fig. 5 a.c. susceptibility plot of 'as prepared' Co_{0.6}Ni_{0.4}Fe₂O₄

observed from 310 to 900 °C on the TG curve due to the oxidation of unburned carbon.

The mass loss studies of the precursor carried out separately at 400 °C shows total mass loss of 66.67 %. It has been reported that the hydrazinated precursors loses the hydrazine molecules in the presence of air between 100 and 300 °C [39]. It reacts explosively with atmospheric oxygen liberating enormous amount of energy which is sufficient to oxidatively decompose the hydrazinated complex into its respective metal oxide. The formation of monophasic Co_{0.6}Ni_{0.4}Fe₂O₄ nanoparticles soon after the autocatalytic thermal decomposition of the precursor has been confirmed by XRD (Fig. 3). The IR spectra (Fig. 4) of the ferrite show high frequency v_1 and low frequency v_2 bands at around 599 and 398 cm⁻¹, respectively. The v_1 and v_2 bands are assigned to the intrinsic vibration of the tetrahedral and octahedral groups. The Curie temperature of the cobalt nickel ferrite was determined by a.c. susceptibility measurements and it was found to be 753 K (Fig. 5).

Conclusions

The precursor combustion technique via formation of mixed metal fumarato-hydrazinate precursor can be successfully employed to prepare nanosized spinel ferrites. The precursor forms nanosize $Co_{0.6}Ni_{0.4}Fe_2O_4$ by way of autocatalytic decomposition after its ignition. The chemical analysis, total mass loss, and infrared spectral analysis of the complex confirms the formation of the complex with the formula $Co_{0.6}Ni_{0.4}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$. The TG–DTA studies of the complex show two step dehydrazination followed by two step decarboxylation to form single phase $Co_{0.6}Ni_{0.4}Fe_2O_4$ manoparticles. The formation of $Co_{0.6}Ni_{0.4}Fe_2O_4$ was

confirmed by XRD and IR. The Curie temperature of the "as prepared" oxide was found to be 753 K.

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